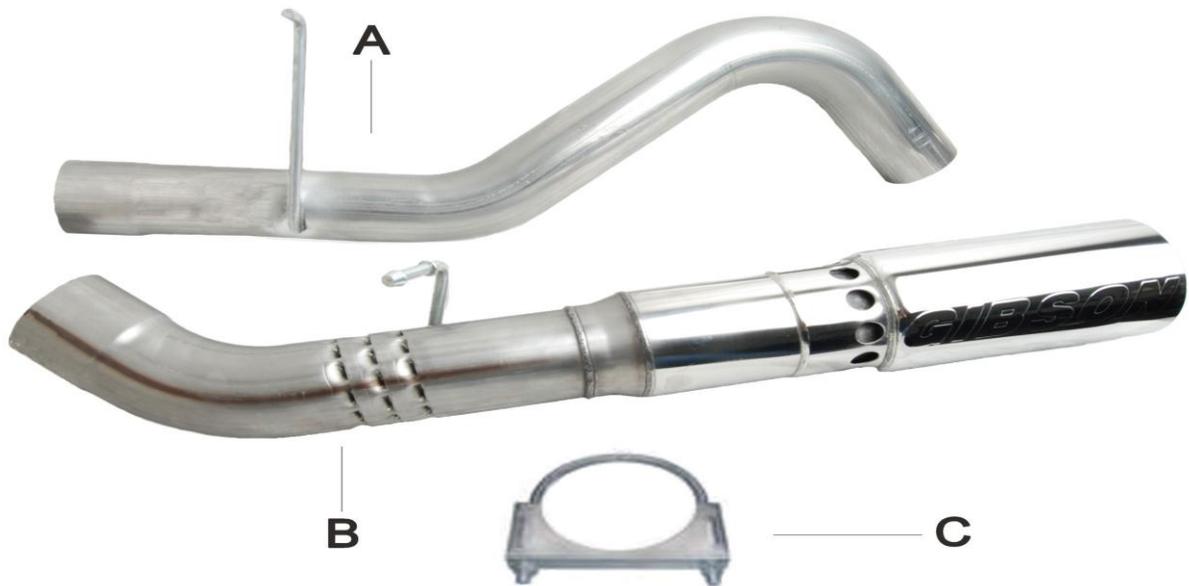




Installation Instructions

Particulate Filter Back Single Stainless Exhaust
Chevy Silverado & GMC Sierra 2500HD/3500HD
Crew Cab, Short Bed & Long Bed, 6.6L Duramax Diesel, 2/4wd

Part #615623



ITEM	PART	QUANTITY	DESCRIPTION
A	1391-701137S	1	4" Stainless Tailpipe
B	1392-701138S	1	4" Stainless Exit pipe with welded 6" intercooled stainless tip
C	4171	2	4" clamp

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #615623

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. Short Beds: To remove your stock exhaust, Measure 16" from the end of the factory converter and Particular filter then cut. Do not damage your factory gourmets. You will re-use. them

Long Beds: To remove your stock exhaust, Measure 29-1/2" From the end of the factory converter and Particular filter then cut. Do not damage your factory gourmets. You will re-use. them



3. Slide the over axle tailpipe #A into the muffler 1.5"-2". Use clamp #C to secure tailpipe to the stock muffler. Do not tighten. Insert welded hanger into rubber grommet.



4. Next, slide exit pipe #B onto tailpipe. Use clamp #C to secure the exit pipe to the tailpipe. Do not tighten. Insert welded hangers into Rubber grommets

5. After proper adjustments tighten all clamps. Use stainless steel cleaner & Scotch brite pad to prevent tip from discoloration. Inspect all fasteners after 25-30 miles and tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**