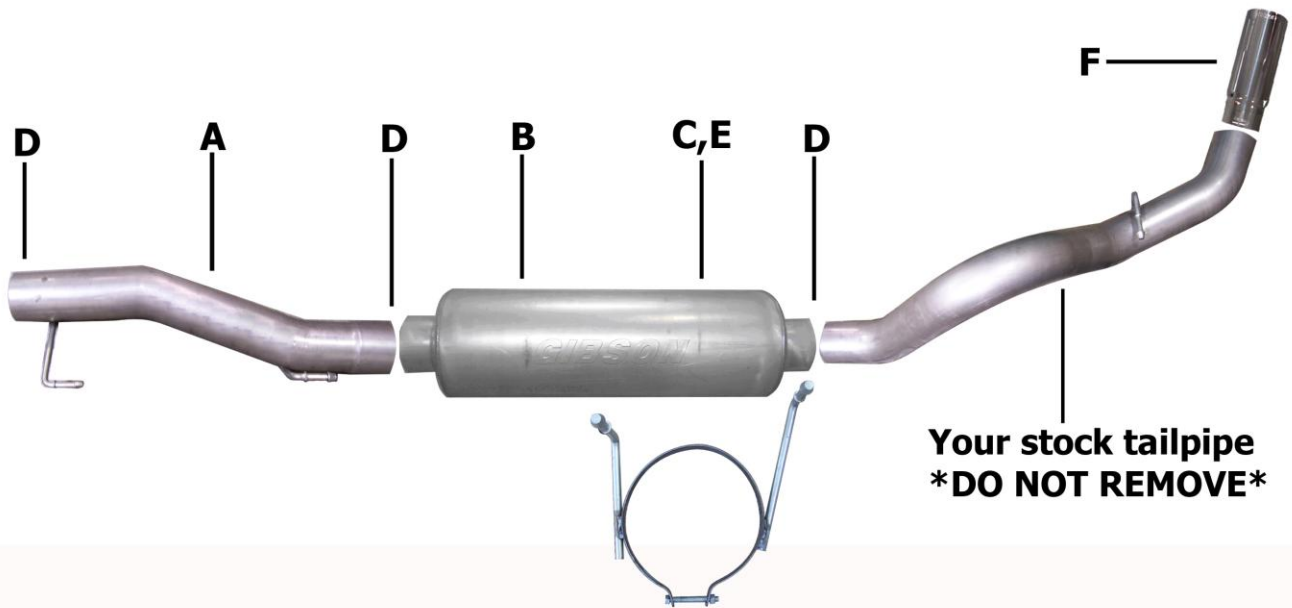




# Installation Instructions

Cat-Back Stainless Single Exhaust  
Dodge Ram 2500,3500 High Output, 5.9L Diesel, 2/4wd  
Mega Cab, Short Bed

## Part #616604



ITEM	PART	QUANTITY	DESCRIPTION
A	1200-700892S	1	4" Stainless Headpipe
B	788040S	1	Stainless Superflow SFT Muffler
C	4344	1	Band Clamp
D	4171	3	4" Clamp
E	BO-1015	1	Bolt Kit for Band Clamp
F	500401	1	5" Stainless tip

Thank you for purchasing our Gibson Exhaust System for your vehicle.  
If you need further assistance, please do not hesitate to call our technical department at  
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

# Installation Instructions #616604

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. Remove your stock tail pipe from stock muffler by removing the clamp located on the outlet of muffler. Do not cut or damage your factory tail pipe you will re-use it. Leave all rubber grommets on the factory hangers on the vehicle.



6. Install band clamp #C onto muffler. Inset hangers into rubber grommets. Use bolt kit #E to secure band clamp to muffler. Do not tighten.



3. Remove the rest of your stock exhaust from the 2nd clamp located in front of your stock muffler.



7. Re-install your factory tail pipe. Use clamp #D to secure pipe to muffler. Do not tighten. Insert hanger into rubber grommet.



4. Install head pipe #A onto factory pipe. Use clamp #D to secure pipes together. Insert welded hangers into rubber grommets. Do not tighten.



8. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary. You may need to cut your stock tail pipe back to get your tip to fit correctly.



5. Install muffler #B onto head pipe #A 1½"-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #D to secure the muffler to the head pipe. Do not tighten. Muffler inlet is looking into the louvers.

GIBSON EXHAUST systems are designed on a factory stock vehicle  
Any aftermarket products installed could increase the sound levels of the exhaust.

**Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**