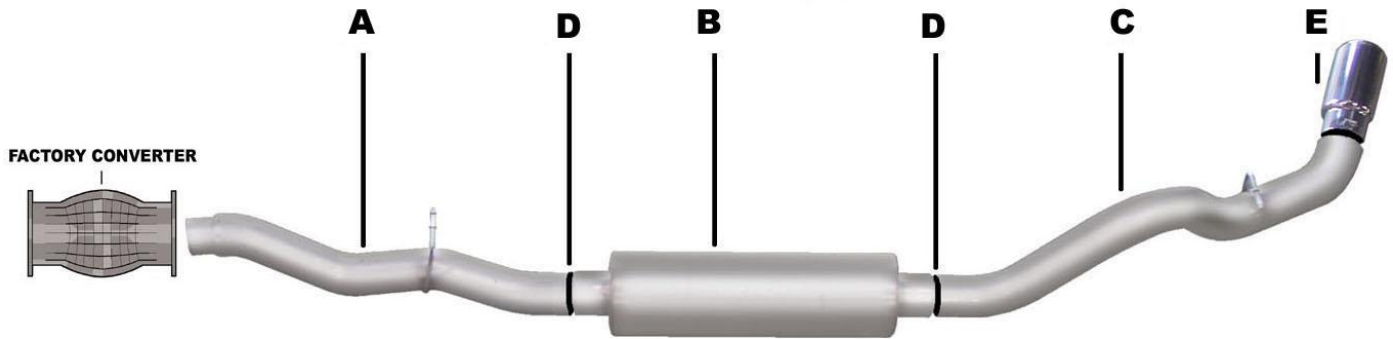# GIBSON
PERFORMANCE EXHAUST SYSTEMS

INSTRUCTION MANUAL
CAT-BACK SINGLE 4" EXHAUST
SILVERADO/SIERRA 2500HD/3500 6.6L DIESEL 2/4WD
CREW CAB, LONG BED
PART # 315595

ITEM	PART #	QUANTITY	DESCRIPTION
A	700795	1	4" HEADPIPE W/WELDED HANGER
B	788040	1	SUPERFLOW MUFFLER
C	700741	1	4" TAILPIPE W/WELDED HANGER
D	4171	2	4" CLAMP
E	500401	1	5" STAINLESS TIP

SLIP CONNECTION BEHIND THE CONVERTER

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm

EXHAUST INSTALLATION # 315595

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.
DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:
½", 9 /16" 15 mm Wrench & Socket, WD-40, Hacksaw, Jack Stand

Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust unclamp it just in front of muffler. Save factory clamp. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers.

Install head pipe #A onto your factory down pipe using factory clamp to secure. DO NOT TIGHTEN. Insert welded hangers into rubber grommets.

Install the over axle tailpipe #C into the muffler 1½-2". Secure to muffler using clamp #D. Insert welded hangers into rubber grommets. DO NOT TIGHTEN.

Install muffler #B onto head pipe 1½-2", with louvers facing forward. Use a jack stand to support the muffler. Use clamp #D to secure the muffler to the head pipe. Muffler inlet is looking into the louvers. DO NOT TIGHTEN.

Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. To clean stainless steel tips, use stainless steel cleaner and a Scotch Brite pad.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, FUEL LINES, TIRES, ETC..