

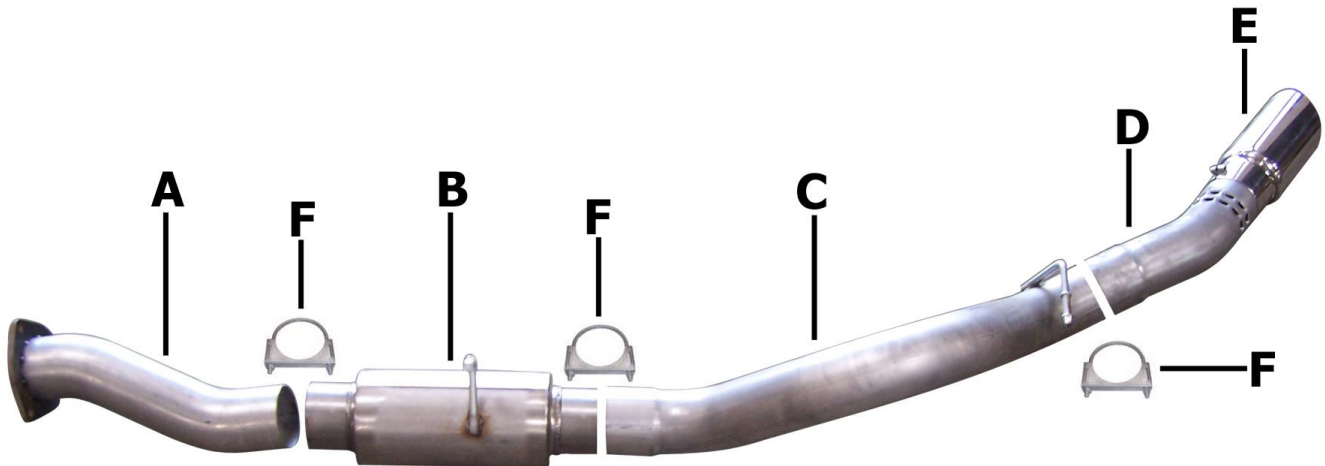


Installation Instructions

Cat-Back Stainless Single Exhaust

Chevy Silverado & GMC Sierra 2500HD/3500HD – New Body Style
Crew Cab, Short Bed, 6.6L Duramax Diesel, 2/4wd
Crew Cab, Long Bed, 6.6L Duramax Diesel, 2/4wd
Extended Cab, Long Bed, 6.6L Duramax Diesel, 2/4wd

Part #615605



ITEM	PART	QUANTITY	DESCRIPTION
A	1201-700956S	1	4" Stainless Headpipe w/ flange
B	789807S-1	1	Stainless Superflow Muffler w/ welded hanger
C	1202-700957S	1	4" Stainless Tailpipe w/ welded hanger
D	1316-701085S	1	4" Stainless Exit Pipe
E	500401	1	5" Stainless Tip
F	4171	3	4" Clamp
G	BO-1012	1	Bolt Kit for Flange

Thank you for purchasing our Gibson Exhaust System for your vehicle.
If you need further assistance, please do not hesitate to call our technical department at
(800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #615605

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove your stock exhaust, unbolt it at the 3-bolt flange located in front of your stock muffler. Disengage the welded hangers from the rubber grommets. Use WD-40 to aid in this process. Do not damage or remove the rubber grommets as you will reuse them to mount the new system. Now, cut off the tailpipe and remove the exhaust.



5. Slide the over axle tailpipe #C into the muffler 1.5-2". Use clamp #F to secure tailpipe to muffler. Do not tighten. Insert welded hanger into rubber grommet.



3. Install headpipe #A onto stock flange. Use bolt kit #G to attach. Do not tighten. **Re-use** your stock gaskets.



7. Next, slide exit pipe #D onto tailpipe. Use clamp #F to secure the exit pipe to the tailpipe. Do not tighten.



4. Slide muffler #B onto headpipe 1.5-2". Insert welded hangers into rubber grommets. Use clamp #F to secure muffler to the headpipe. Do not tighten.



8. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel cleaner and a Scotch Brite pad weekly to prevent tip from discoloration. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary.

GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**