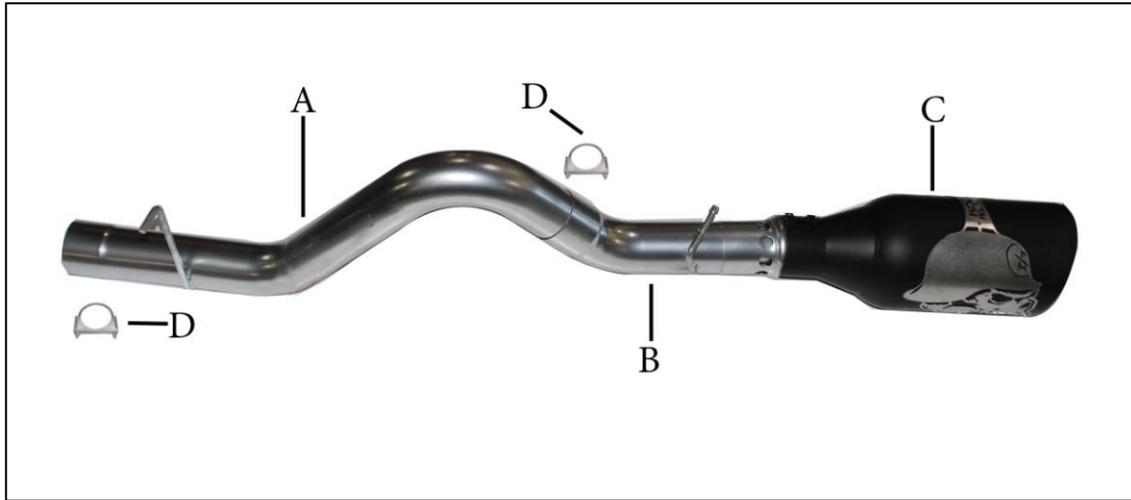




# INSTALLATION INSTRUCTIONS

**Metal Mulisha Stainless Steel Exhaust**  
**Chevy Silverado & GMC Sierra 2500HD/3500**  
**Crew Cab-Short Bed & Crew Cab-Long Bed**  
**PART #60-0021**



ITEM	PART #	QTY	DESCRIPTION
A	1391-701137S	1	4.0" Overaxle pipe
B	MM037	1	4.0" Exit pipe
C	61-1045	1	8.0" Metal Mulisha Exhaust Tip
D	5759	2	4.0" Band Clamp

**Thank you for purchasing our Gibson Exhaust system for your vehicle.**  
**If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044**  
**Monday through Friday, 8:00 am to 5:00 pm.**

# EXHAUST INSTALLATION

## PART# 60-0021

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

**DO NOT WORK WITH HOT PIPES!!!**

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed follow the steps below for the removal and cutting position of the head pipe for your bed size. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used.



2. Short Beds: Measure 16" from the end of the factory Particulate Filter towards the axle .Mark 16" and use a hack saw or sawzaw for cutting.



3. Long Beds: Measure 29" from the end of the factory Particulate Filter towards the axle .Mark 29" and use a hack saw or sawzaw for cutting.



4. Install Over axle pipe Item # A onto the factory head pipe. Use clamp Item D to secure but do not tighten.



5. Install the exit pipe Item #B Be sure there is clearance from the spare tire and shock. You may need to adjust the pipes for a proper 1.50" of clearance.



6. Install The Exhaust tip. The kit was designed to have a 1" clearance from the bottom of the quarter panel.



7. With proper clearance from spare tire and the tip in your desired position begin to tighten down all clamp connections from the front head pipe back to the tip.

**"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..." TORQUE ALL CLAMPS TO APPROX. 100 TO 150 FT LBS.**