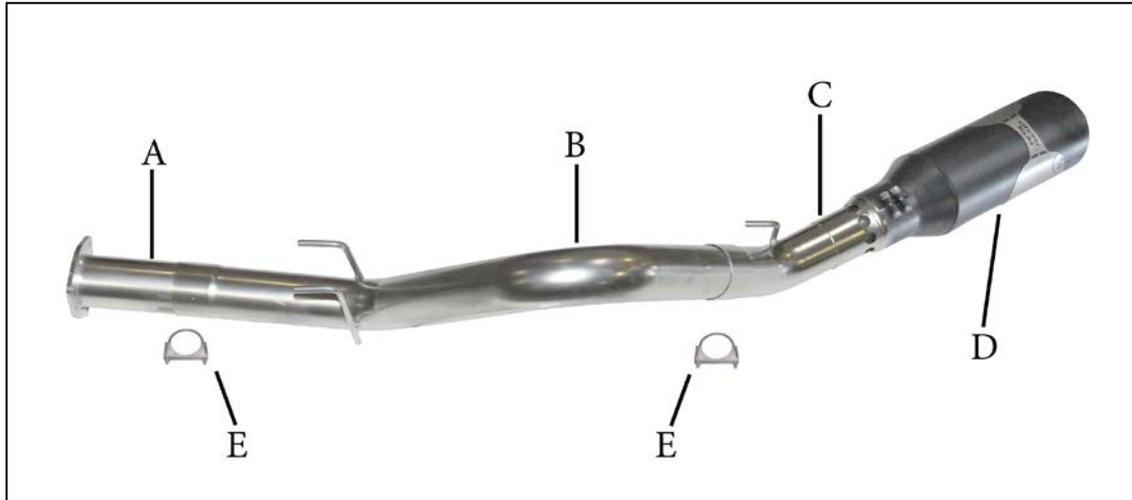




INSTALLATION INSTRUCTIONS

Metal Mulisha Stainless Steel Exhaust
 Ford F-250/350 Super Duty, 6.7L 2/4wd
 Crew Cab, Long Bed
PART #60-0020



ITEM	PART #	QTY	DESCRIPTION
A	1412-701139S	1	4.0" Stainless Head pipe with Flange
B	1413-701140S	1	4.0" Stainless Over axle pipe
C	MM036	1	4.0" Stainless Exit pipe with louvers
D	61-1045	1	8.0" Metal Mulisha Exhaust Tip
E	5759	2	4.0" Band Clamp

Thank you for purchasing our Gibson Exhaust system for your vehicle.
 If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
 Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION

PART# 60-0020

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

DO NOT WORK WITH HOT PIPES!!!

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed un-bolt the muffler and head pipe at the flange located in front of the factory muffler. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used.



2. Be sure to not damage the gasket and bolts they will be re used for the exhaust install.



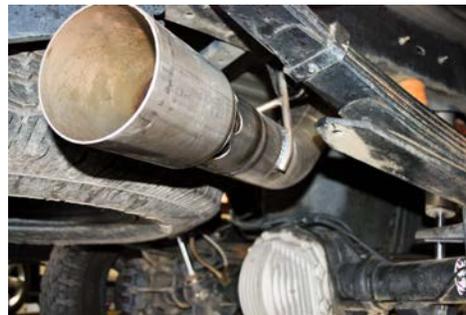
3. Install Head pipe Item #A onto the factory flange. Do not tighten until install is complete.



4. Install Over axle pipe Item # B onto the head pipe. Use clamp Item E to secure but do not tighten.



5. Install the exit pipe Item #C Be sure there is clearance from the spare tire and shock. You may need to adjust the pipes for a proper 1.50" of clearance.



6. Install The Exhaust tip. The kit was designed to have a 1" clearance from the bottom of the quarter panel.



7. With proper clearance from spare tire and the tip in your desired position begin to tighten down all clamp connections from the front head pipe back to the tip.

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..." TORQUE ALL CLAMPS TO APPROX. 100 TO 150 FT LBS.