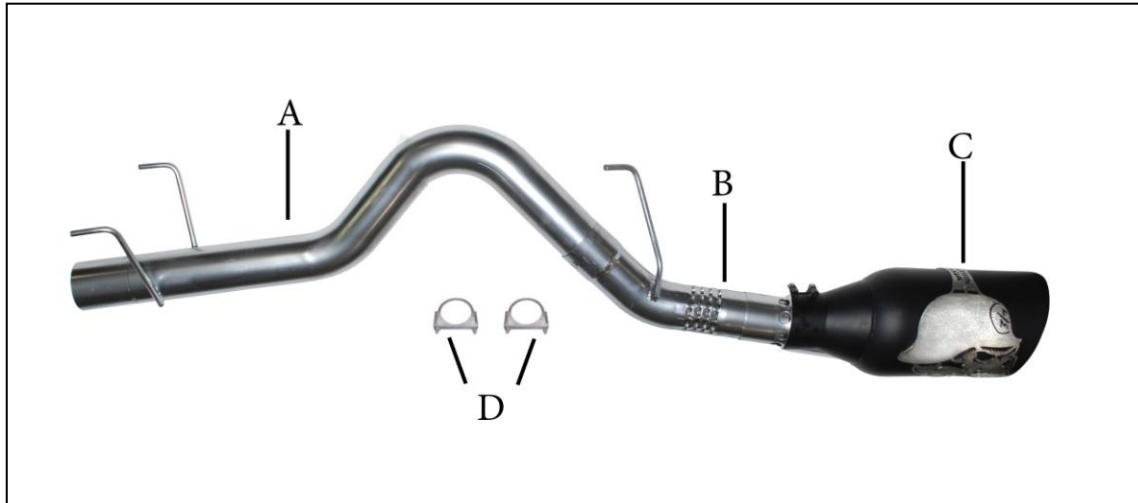




INSTALLATION INSTRUCTIONS

Metal Mulisha Stainless Steel Exhaust
Dodge Ram 2500/3500 6.7L Diesel
Mega Cab-Short Bed 2/4wd
PART #60-0022



ITEM	PART #	QTY	DESCRIPTION
A	MM034	1	4.0" Over axle pipe W/ Welded Hangers
B	MM035	1	4.0" Exit Pipe
C	61-1045	1	8" Metal Mulisha Exhaust Tip
D	5759	2	4.0" Clamp

Thank you for purchasing our Gibson Exhaust system for your vehicle.
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION

PART# 60-0022

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

DO NOT WORK WITH HOT PIPES!!!

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed un-bolt the muffler and head pipe at the clamp located in front of the factory muffler. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used.



2. Install over axle pipe Item # A onto your factory head pipe using your factory clamp. Do not tighten.

3. Install the hangers into the rubber grommets.

4. You may need to make some adjustments to find the correct location of the over axle pipe.



5. Be sure there is clearance from the spare tire and shock.

6. Install the exit pipe Item # B onto the over axle pipe. Do not tighten. Keep everything loose until you have proper clearance and exhaust tip is mounted.

7. With proper clearance from spare tire install the exhaust tip onto the tailpipe. The system was designed to have the tip 1" below the quarter panel of the vehicle. With the tip in your desired position begin to tighten down all clamp connections from the front head pipe back

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..." TORQUE ALL CLAMPS TO APPROX. 100 TO 150 FT LBS.