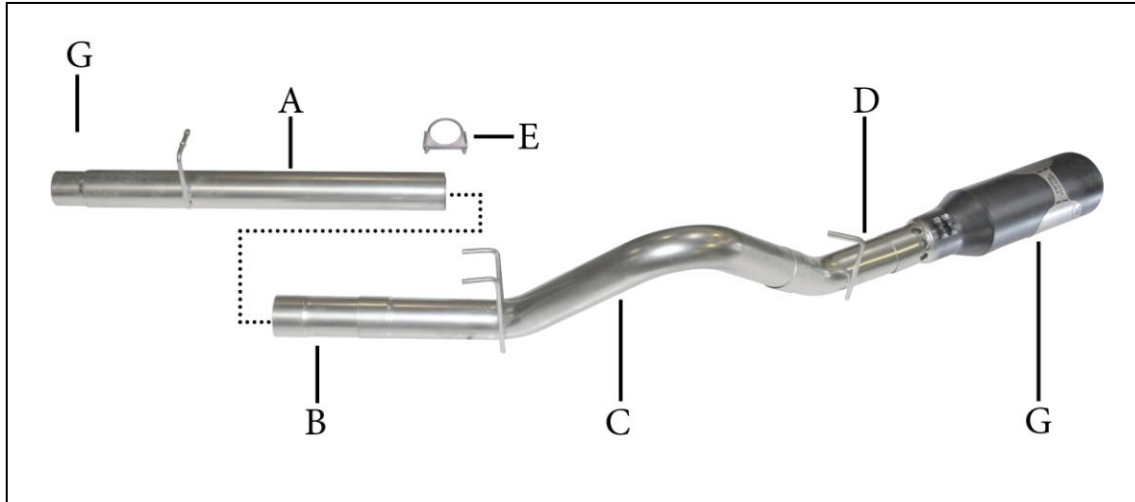




INSTALLATION INSTRUCTIONS

Metal Mulisha Stainless Steel Exhaust
Ford F-250/F-350 Super Duty, 6.4L Diesel 2/4wd
Crew Cab-Long Bed
PART #60-0024



ITEM	PART #	QTY	DESCRIPTION
A	1143-700916S	1	4.0" Head Pipe
B	MM038	1	4.0" Extension Pipe
C	1144-700917S	1	4.0" Over Axle Pipe
D	MM040	1	4.0" Exit Pipe w/ louvers
E	4170	1	3.5" Clamp
F	5759	3	4.0" Band Clamp
G	61-1045	1	8.0" Metal Mulisha Exhaust Tip

Thank you for purchasing our Gibson Exhaust system for your vehicle.
If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044
Monday through Friday, 8:00 am to 5:00 pm.

EXHAUST INSTALLATION

PART# 60-0024

WHEN INSTALLING THIS EXHAUST SYSTEM MAKE SURE TO USE ALL THE PROPER SAFETY PRECAUTIONS. USE JACK STANDS WHEN UNDER TRUCK, SET PARKING BRAKE, BLOCK TIRES AND USE SAFETY GLASSES.

DO NOT WORK WITH HOT PIPES!!!

1. Disconnect the negative battery cable before removal of the OEM Exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. Remove the factory exhaust by cutting behind the factory muffler. Once the tail pipe has been removed un-bolt the muffler and head pipe at the clamp located behind the factory Particulate filter. Use wd-40 or another type of penetrating oil to remove the rubber grommets. Do not damage these they will be re used.



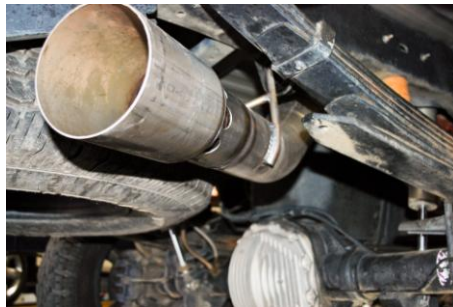
2. Install Headpipe Item #A onto the factory pipe using clamp Item#E to secure. Do not tighten.



3. Install the supplied extension pipe. Use clamp Item# F to secure. Do not tighten.



4. Install Over axle pipe Item #C onto the extension pipe. You may need to make some adjustments to find the correct location of the over axle pipe.



5. Install the exit pipe Item # D onto the over axle pipe. Do not tighten. Keep everything loose until you have proper clearance and exhaust tip is mounted.



6. Be sure there is proper clearance from spare tire and shocks.



7. With proper clearance from spare tire install the exhaust tip onto the tailpipe. The system was designed to have the tip 1" below the quarter panel of the vehicle. With the tip in your desired position begin to tighten down all clamp connections from the front head pipe back

"MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL PIPES FROM ALL RUBBER BRAKE LINES, SHOCK BOOTS, TIRES, ETC..." TORQUE ALL CLAMPS TO APPROX. 100 TO 150 FT LBS.