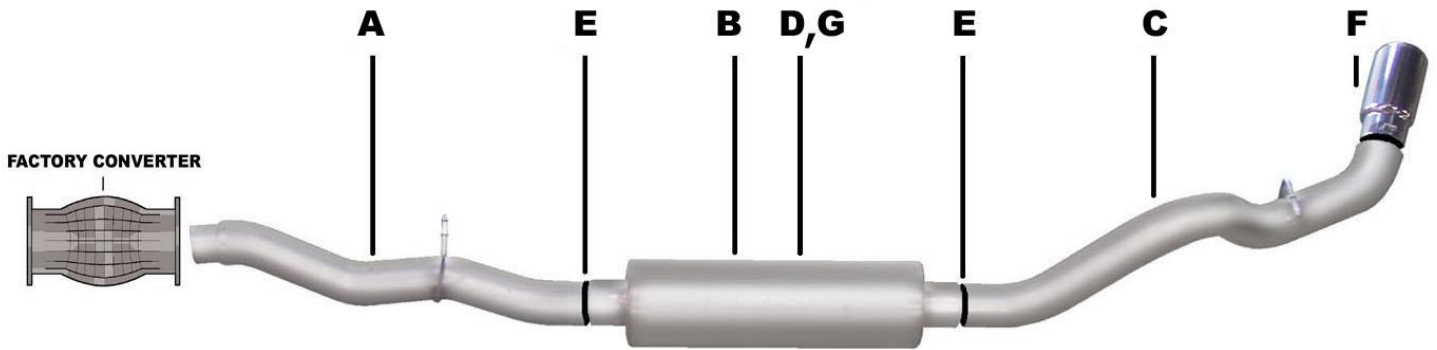




INSTRUCTION MANUAL
CAT-BACK STAINLESS SINGLE EXHAUST
SILVERADO/SIERRA 2500HD/3500 6.6L DIESEL 2/4WD
EXTENDED CAB, STANDARD BED
PART # 615545



ITEM	PART #	QUANTITY	DESCRIPTION
A	1025-700771S	1	4" STAINLESS HEADPIPE W/WELDED HANGER
B	788040S	1	STAINLESS SUPERFLOW MUFFLER
C	1017-700772S	1	4" STAINLESS TAILPIPE W/WELDED HANGER
D	4261	1	BAND CLAMP W/WELDED HANGER
E	4171	2	4" CLAMP
F	500401	1	5" STAINLESS TIP
G	BO-1015	1	BOLT KIT FOR BAND CLAMP

SLIP CONNECTION BEHIND THE CONVERTER

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm

EXHAUST INSTALLATION # 615545

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

DO NOT WORK WITH HOT PIPES!

SUGGESTED TOOLS:

1/2", 9 /16" 15 mm Wrench & Socket, WD-40, Hacksaw, Jack Stand



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust unclamp it just in front of muffler. Save factory clamp. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers.



Install the over axle tailpipe #C into the muffler 1 1/2-2". Secure to muffler using clamp #E. Insert welded hanger into rubber grommet. DO NOT TIGHTEN.



Install head pipe #A onto your factory down pipe using factory clamp to secure. DO NOT TIGHTEN. Insert welded hanger into rubber grommet.



Install muffler #B onto head pipe 1 1/2-2", with louvers facing forward. Use a jack stand to support the muffler. Use clamp #E to secure the muffler to the head pipe. Muffler inlet is looking into the louvers.



Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. To clean stainless steel tips, use stainless steel cleaner and a Scotch Brite pad.



Install band clamp #D onto muffler. Use bolt kit #G to secure band clamp to muffler. DO NOT TIGHTEN. Insert welded hanger into rubber grommet.

MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, FUEL LINES, TIRES, ETC..