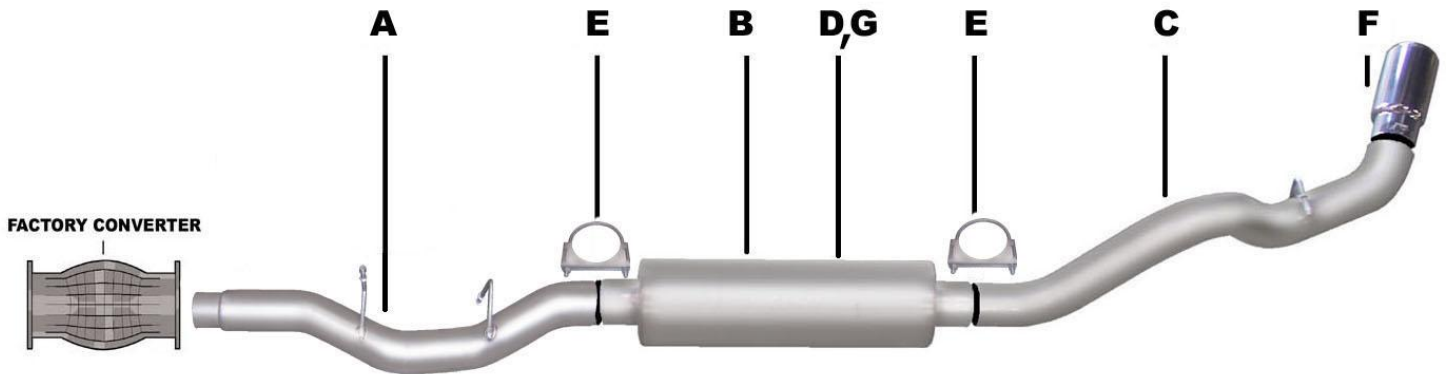




INSTALLATION INSTRUCTIONS
CAT BACK STAINLESS SINGLE EXHAUST
SILVERADO/SIERRA 2500HD/3500 6.6L LBZ DIESEL 2/4WD
CREW CAB, STANDARD BED
PART #615592



ITEM	PART #	QUANTITY	DESCRIPTION
A	1012-700786S	1	4" STAINLESS HEADPIPE W/WELDED HANGERS
B	788040S	1	STAINLESS SUPERFLOW MUFFLER
C	1017-700772S	1	4" STAINLESS TAILPIPE W/WELDED HANGER
D	4261	1	BAND CLAMP W/WELDED HANGER
E	4171	2	4" CLAMP
F	500401	1	5" STAINLESS TIP
G	BO-1015	1	BOLT KIT FOR BAND CLAMP

SLIP-FIT CONNECTION BEHIND CONVERTER

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm.

CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

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● **Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.**
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Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust unclamp it just in front of muffler. Save factory clamp. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers.



Install the over axle tailpipe #C into the muffler 1 1/2-2".

Secure to muffler using clamp #E. Insert welded hanger into rubber grommet.

DO NOT TIGHTEN.



Install head pipe #A onto your factory down pipe using factory clamp to secure. DO NOT TIGHTEN. Insert hangers into rubber grommets.



Install stainless steel tip. Clamp down.

When you have everything in place, firmly tighten all bolts and clamps down securely.



Install muffler #B onto head pipe 1 1/2-2", with louvers facing forward. Use a jack stand to support the muffler. Use clamp #E to secure the muffler to the head pipe. Muffler inlet is looking into the louvers. Install band clamp #D onto muffler. Use bolt kit #G to secure band clamp to muffler. DO NOT TIGHTEN. Insert hanger into rubber grommet.



To clean stainless steel tips, use stainless steel cleaner and a Scotch Brite pad.



GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of this Exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, fuel lines, tires, etc to prevent heat related damage or fire.**