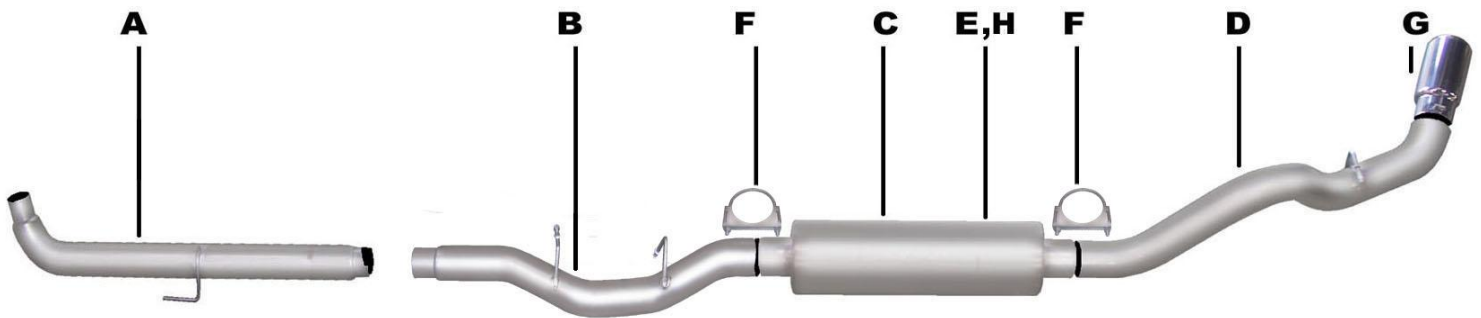




**INSTALLATION INSTRUCTIONS**  
**CAT BACK STAINLESS SINGLE EXHAUST W/DOWNSPIPE**  
**SILVERADO/SIERRA 2500HD/3500 6.6L DIESEL 2/4WD**  
**CREW CAB, SHORT BED**  
**PART #615591**

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ITEM	PART #	QUANTITY	DESCRIPTION
A	1016-700770S	1	4" STAINLESS DOWNSPIPE W/WELDED HANGER
B	1012-700786S	1	4" STAINLESS HEADPIPE W/WELDED HANGERS
C	788040S	1	SUPERFLOW STAINLESS MUFFLER
D	1017-700772S	1	4" STAINLESS TAILPIPE W/WELDED HANGER
E	4261	1	BAND CLAMP W/WELDED HANGER
F	4171	2	4" CLAMP
G	500401	1	5" STAINLESS TIP
H	BO-1015	1	BOLT KIT FOR BAND CLAMP

HAS SLIP-FIT CONNECTION BEHIND CONVERTER

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm.

## CAREFULLY READ INSTRUCTIONS BEFORE STARTING INSTALLATION.

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

**SUGGESTED TOOLS:** 1/2", 9/16" 15mm wrenches & sockets, WD-40, hacksaw, jack stands.

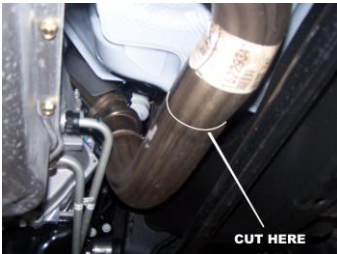
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● **Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.**  
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Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust, unclamp it just in front of muffler. Save factory clamp. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers.



Install muffler #C onto head pipe 1½-2", with louvers facing forward. Use a jack stand to support the muffler. Use clamp #F to secure the muffler to the headpipe. Muffler inlet is looking into the louvers. Install band clamp #E to support muffler, insert hanger into rubber grommet. Use bolt kit #H to secure band clamp to muffler. DO NOT TIGHTEN.



Cut factory down pipe just before converter (see picture). Then unclamp it from the turbo and remove. Save clamp it will be reused.



Install the overaxle tail pipe #D into the muffler 1½-2". Secure to muffler using clamp #F. DO NOT TIGHTEN.



Install downpipe #A onto turbo and secure with factory clamp. DO NOT TIGHTEN. Insert welded hanger into bottom hole of rubber grommet.



Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. To clean stainless steel tip, use stainless steel cleaner and a Scotch Brite pad.



Install headpipe #B onto downpipe using factory clamp to secure. Insert welded hangers into rubber grommet. DO NOT TIGHTEN.

