

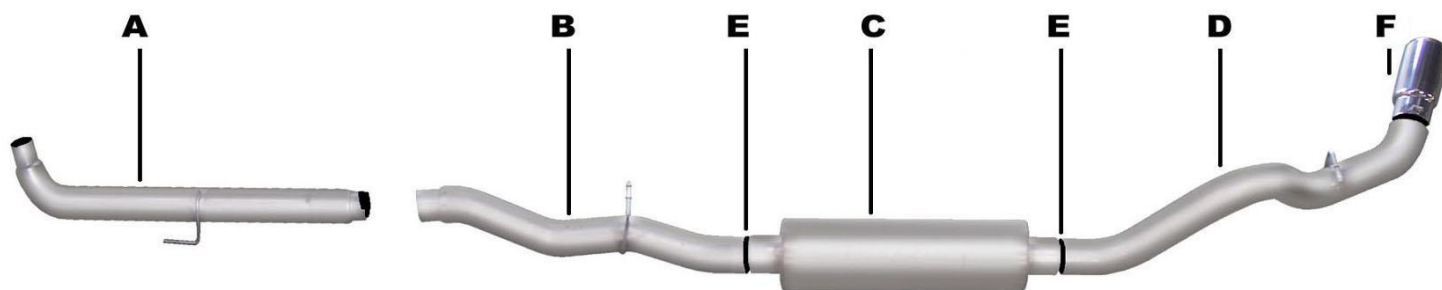


PERFORMANCE EXHAUST SYSTEMS

# INSTRUCTION MANUAL

**CAT-BACK STAINLESS SINGLE EXHAUST W/DOWNSPIPE  
SILVERADO/SIERRA 2500HD/3500 6.6L DIESEL 2/4WD  
CREW CAB, LONG BED**

**PART # 615594**



ITEM	PART #	QUANTITY	DESCRIPTION
A	1016-700770S	1	4" STAINLESS DOWN PIPE W/WELDED HANGER
B	1040-700795S	1	4" STAINLESS HEADPIPE W/WELDED HANGER
C	788040S	1	STAINLESS SUPERFLOW MUFFLER
D	999-700741S	1	4" STAINLESS TAILPIPE W/WELDED HANGER
E	4171	2	4" CLAMP
F	500401	1	5" STAINLESS TIP

## SLIP CONNECTION BEHIND THE CONVERTER

Thank you for purchasing our Gibson exhaust system for your vehicle. If you need further assistance, please do not hesitate to call our technical dept at (800) 528-3044 Monday through Friday, 8:00 am to 5:00 pm.

# EXHAUST INSTALLATION # 615594

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when under the truck, set parking brake, block tires and use safety glasses and gloves.

**DO NOT WORK WITH HOT PIPES!**

## SUGGESTED TOOLS:

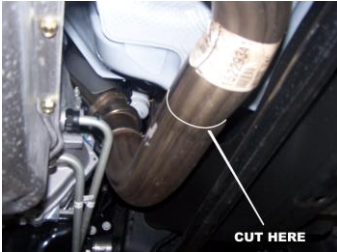
1/2", 9 /16" 15 mm Wrench & Socket, WD-40, Hacksaw, Jack Stand



Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual. To remove the stock exhaust unclamp it just in front of muffler. Save factory clamp. Leave all rubber grommets in place. Use WD-40 to aid in removal of exhaust and hangers.



Install muffler #C onto head pipe 1 1/2-2", with louvers facing forward. Use a jack stand to support the muffler. Use clamp #E to secure the muffler to the head pipe. Muffler inlet is looking into the louvers. DO NOT TIGHTEN.



Cut factory down pipe just before converter (see picture). Then unclamp it from the turbo and remove. Save clamp it will be reused.



Install the over axle tail pipe #D into the muffler 1 1/2-2". Secure to muffler using clamp #E. DO NOT TIGHTEN.



Install down pipe #A onto turbo and secure with factory clamp. DO NOT TIGHTEN. Insert welded hanger into bottom hole of rubber grommet.



Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. To clean stainless steel tips, use stainless steel cleaner and a Scotch Brite pad.



Install head pipe #B onto down pipe using factory clamp to secure. DO NOT TIGHTEN. Insert hangers into rubber grommets.

**THIS KIT DOES NOT RE-USE YOUR FACTORY CONVERTER**

**MAKE SURE YOU HAVE A 1" CLEARANCE ON ALL RUBBER BRAKE LINES, SHOCK BOOTS, FUEL LINES, TIRES, ETC.**